Work Ords	er ID	5702
March 17, 2010	7:44:11	AM
Item ID:	D412-76	1-041



Page 1

Work Orde	r ID 57022 7:44:11 AM									Page
Revision ID:	D412-761-041		Accept					Setup Star	1100111011	
	Full Vertical Reference Door, LH(plus) 3/17/10 Start Qty: 2.00 Req'd Qty: 2.00	us wiring harness)		Cust Item I Customer:	D;			Stop		
Approvals:	Process Plan: QC:	Date:	Tooling: SPC (Y/N):		nte:		1	Run Star Stop	118811181	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr					1			1	- W
IIN D412-761	Rev D									
100 DC	DOCUMENT CONTRO	DL.	0.00		1					
Document Control		bluefile & type labels per P	PPP D412-761-041 CHG	2001 D 10/00	1/18					

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

QC4- 100% Inspect kits for completeness

0.00

Quality Control

120

Memo

0.00

5 10/03/18



	, ,		
·			
12			

## Work Order ID 57022

March 17, 2010 7:44:11 AM



Page 2

Item ID:

D412-761-041

Accept

Setup Start



Revision ID:

Item Name:

Full Vertical Reference Door, LH(plus wiring harness)

Start Date:

3/17/10

Start Qty: 2.00

Required Date: 3/22/10

Reg'd Qty: 2.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Start

Stop



Insp.

Stamp

OC:

Date:

SPC (Y/N):

Date:

Draw

Rev.

Plan

Code

Stop

Reject

Qty



Reject

Number

Sequence ID/ Work Center ID

130

Packaging

Packaging

140

Operation Description

Packaging

Set Up/ Run Hours

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-761-041

PPP Rev

QC21- Final Inspection - Work Order Release

Memo

0.00



Quality Control

0.00

Run

Accept

Oty

N 1003.18

·. , , .		

March 17, 2010-7:44:10 AM

Work Order ID: 57022

Parent Item: D412-761-041

Comments:

IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Start Date: 3/17/10

Required Date: 3/22/10

Start Qty: 2.00

2.0000

2.0000

3.0000

5.0000

Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Remaining Item Name Oty Date Item ID Purch Item Location Location Seq ID Measure Hand Qty To Pick Issued Issued D412-761-045

Manufactured

Large Bubble Window, LH @ CH(180)

+2 Door Mounted Instrument Panel @ C+ 10700 \

Warehouse	Loc Qty	Loc Code
Location  Main Warehouse		
FG091	3	
54793	3	

110

Each

Each

Each

D412-761-047 Manufactured

Warehouse	Loc Oty	Loc Code
Location		2-11/-

110

Main Warehouse FG043 53121 54795 55906 2 110

Manufactured

No

1.0000 2.0000

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG031A	Ĩ	
53117	T.	

597961X 566731X

D412-761-049

Parent Item Name: Full Vertical Reference Door, LH(plus wiring harness)

Required Qty: 2.00

Status

Page 1

## Work Order ID 57022

March 17, 2010 7:44:11 AM

Item ID:

-D412-761-041

Revision ID: Item Name:

Full Vertical Reference Door, LH(plus wiring harness)

Start Date:

3/17/10

Start Qty: 2.00

Required Date: 3/22/10 Req'd Qty: 2.00



Accept



Setup Start

Stop

Stop



Cust Item ID:

Date:

Customer:

Reference:

Process Plan: Approvals:

QC:

Date: Date: Tooling:

SPC (Y/N):

Date:

Run Start



Sequence ID/ Work Center ID Operation Description

Set Up/ Run Hours Draw Number Draw Plan Rev. Code Qty

Reject Accept Qty

Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

IIN D412-761

Document Control

Rev D

100

DOCUMENT CONTROL

0.00

Memo Photocopy bluefile & type labels per PPP D412-761-041 CHG001 C \$\frac{10}{3}\$\$/\8

110

Packaging

Pick Kit

0.00

Memo

0.00

Packaging

QC4- 100% Inspect kits for completeness

0.00

Quality Control

Memo

0.00

*		
		1-

IIN-D412-761 Page 8 of 11

## 5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

-041	-043	-045	-047	-049	PART NUMBER	DESCRIPTION
X				12	D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	Х	1		14.1	D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X	100		D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			Х		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LE
1				Х	D412-761-049	ARMREST KIT. LH
	1			11	D3589-041	LATCH ASSEMBLY
	_ 1				D3589-047	FORWARD GUIDE
	1			L. L.	D3589-049	AFT GUIDE
	2			100	MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
				-	MOZ 104ZL00	NOT
		1		1/1	D3676-1	LARGE BUBBLE WINDOW
4500	are to 1	. 1		110	D3678-1	PLACARD
1		1		- 17	D3678-3	PLACARD
-31-	11-11	1		Y I	D3700-1	INBOARD WINDOW DOUBLER
		1		100	D3700-3	OUTBOARD WINDOW DOUBLER
		_1_		9.31	D3701-1	FLOOR DOUBLER
1		1		100	D3702-1	FORWARD DOUBLER
		1		100	D3703-1	AFT DOUBLER
		1		1	D3703-3	AFT CORNER DOUBLER
		1		DN:	D3703-5	AFT CAP
	-	1			D3704-1	ESCUTCHEON
		1			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1		581	D3709-1	ANGLE
		1		- 0	D3709-3	ANGLE
		1		- 14	D3802-1-135	SEAL
		1		100	DT9458	CUTTING TEMPLATE
					D19430	COTTING TEMPLATE
200		26		6	AN3-7A	BOLT
		52			AN960JD10	WASHER
		26		To U	MS21042L3	NUT
		_1		A 107	MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
			4	100	D070F 044	
	-		1	13-1	D3705-041	INSTRUMENT PANEL ASSEMBLY
+	-	-	1		D3705-043	* INSTRUMENT PANEL WELDMENT
				-	D3335-1	* SPRING
-			1		D3705-5	* ACCESS PANEL
-			1		D3706-5	* PIN
			2	40	D3707-3	* MOUNTING LUG
-			4	2.	AN526C1032R6	* SCREW
			1	10.1	AN960JD516	* WASHER
		-	1		MS171498	* SPRING SLOTTED PIN
1			4	NOW.	MS24693-C272	* SCREW (OR MS24693-S272)

\*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

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Revision: D

Date: 09.06.18

Dart	Aerospace	Ltd
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W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo DQ/	A:	_ Date: _	6
	Res	solution:	Disposition	n:	_ QA: N	C Clo	sed:	1, 111	Date:	<u> </u>
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (I	VCR)	Total			Lad.
DATE	STEP	Description of NC		Corrective Action Section B			Verific		Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section C		Chief Eng	QC Inspector
										e:

NOTE: Date & initial all entries